

Kupferhütte 5C D 57562 Herdorf +49 (0)2744-9324-0 info@hl-hydraulik.de www.hl-hydraulik.de

CARTRIDGE PROGRAM



Stainless Steel Cartridge valves according to DIN24342

The valves are designed for use with water, water and oil emulsions, oil and gases. Their robust construction and compact design provide long life, ease of maintenance, and high performance.

These slip in cartridge type valves can be combined in many different ways to satisfy the requirements of a wide variety of applications. The sealed poppet design provides drop tight, leak free shut off.

Product range:

Cartridges for directional functions

Soft seated ND10 to 100 for water, oil and pneumatic applications up to 350bar Soft seated ND10 to 250 for water, descaling water and oil up to 350bar Soft seated ND10 to 40 for water, oil and pneumatic applications up to 800bar Hard seated ND 16 to 32 water and oil up to 350bar

Cartridges for pressure relief functions

Hard seated ND 16 to 32 for water and oil up to 350bar

Cartridges for pressure reducing functions

Hard seated ND 16 to 32 for water and oil up to 350bar



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Functional description

These valves are designed for use with special fluids:

No metal to metal contact at the sliding surfaces.

- the use of non-lubricating mediums is possible.

All pressurized areas are separated by soft seals

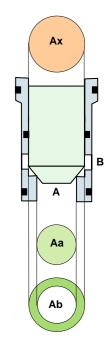
-for thin fluids and gases under high pressure.

Special geometry and non-corroding material

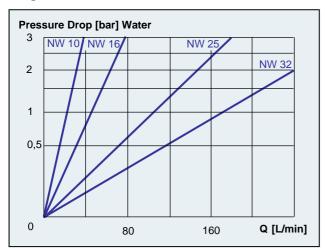
- for water and descaling applications.

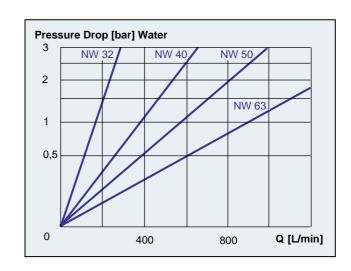
An important dimension for the function of cartridge valves is the surface ratio of the seat area Aa and the annulus area Ab to the pilot area Px. By using a surface ratio of 1:1 the valve can be operated only in one direction. By using a surface ratio of 1:1.6 or 1:2 the valve can be operated in both directions, but cannot be used for pressure functions because of the pressure ratio which creates pre-opening of the pilot valve.

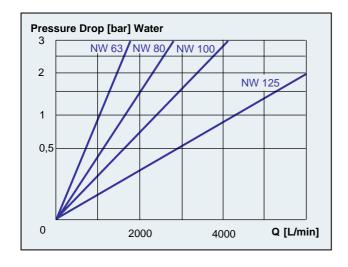
Soft-seated valves are suitable for use in shut-off and directional functions. These valves are absolutely leak-free even for long-term operation in gas or high-pressure circuits. Hard seated valves are suitable for use in pressure control functions. Because of their robust seats they can be used also in high pressure water hydraulic circuits.

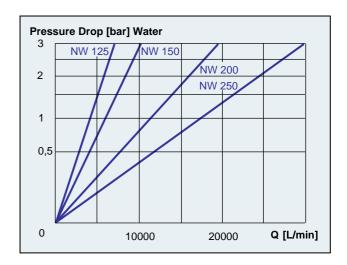


Diagrams











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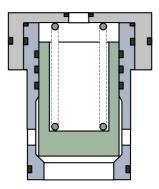
Cartridge Valve Type 1

For directional, pressure and flow-control applications Dimensions according to DIN 24342 Material: stainless steel Hard seated Area ratio 1:1 / 45°

Example / Order code

EO - 025 - 00 - 0.0 - 1D / 0

— Nominal size 016, 025, 032



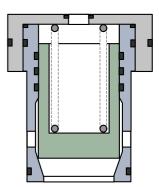
Cartridge Valve Type 2

For pressure-control applications Dimensions according to DIN 24342 Material: stainless steel Hard seated Area ratio 1:1 / 15°

Example / Order code

EO - 025 - 00 - 0.0 - 2D / 0

Nominal. size 016, 025, 032



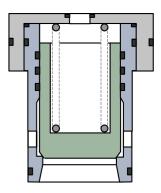
Cartridge Valve Type 3

For directional and shut off applications Dimensions according to DIN 24342 Material: stainless steel Hard seated Area ratio 1:1.6 / 45°

Example / Order code

EO - 025 - 00 - 0.0 - 3D / 0

Nominal. size 016, 025, 032



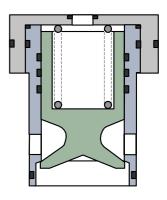
Cartridge Valve Type 4

For pressure reducing, check and flow control functions Dimensions according to DIN 24342 Material: stainless steel Hard seated Area ratio 1:1

Example / Order code

EO - 025 - 00 - 0.0 - 4D / 0

—— Nominal. size 016, 025, 032





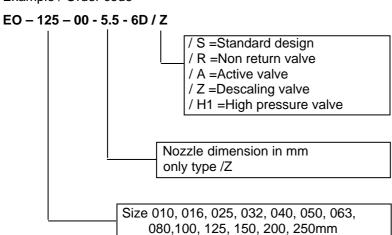
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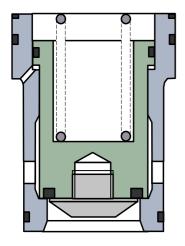
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Cartridge Valve Type 6

For directional and shut off applications Dimensions according to DIN 24342 Material: stainless steel, soft seated, metal support area ratio 1:2, Type /Z 1:1.6

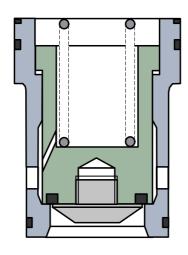
Example / Order code





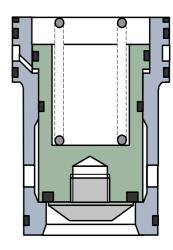
Standard design Type 6D / S

350bar - ND 010 to 100 for water, oil and gas. For descaling applications up to size ND 250



Non return valve Type 6D / R

Up to 350bar - ND 010, 016, 025 for water, descaling water, oil and gas.



Active valve Type 6D / A

Up to 350 bar - ND 16 to 100 for water, oil and gas

OPTIONS:

Seawater resistant versions, expanded temperature range (200°C), expended pressure range to 420bar (10% reduced flow rate)



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High pressure valve Type 6D / H1

These valves are designed for static pressures up to 1000bar.

Pressurized opening and closing is possible with the following pressure differences:

Continuous operation water 600bar, frequently operation water 800bar. Continuous operation oil, compressed air 800bar

Media: water, emulsions, oil and compressed air.

Because of the stronger wall thickness the flow rate is reduced.

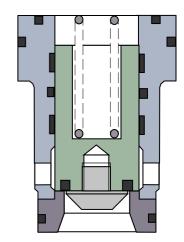
For calculation please use the following flow curves:

ND 16 = flow curve ND 10

ND 25 = flow curve ND 16

ND 32 = flow curve ND 25

ND 40 = flow curve ND 32



Options on request: larger sizes, sea water resistant versions, extended temperature versions (200°C)

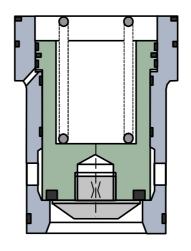
Descaling valve Type 6D / Z

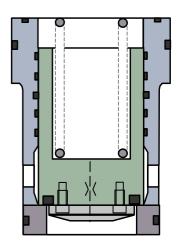
Up to 350bar - ND 063 to 250

ND 63 - 100mm area ratio 1:2

ND125 - 250mm area ratio 1:1.6

for water, descaling water and oil





Manual operated Valve Type 7D

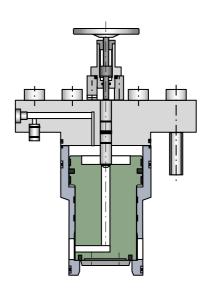
Up to 350bar - ND 063 to 150

for Water and Oil

These valves are designed for shut off functions. The servo system reduces the necessary manual power so that the valve can be operated under high pressure.

The manual spindle locks the piston in closed position even under pressure.

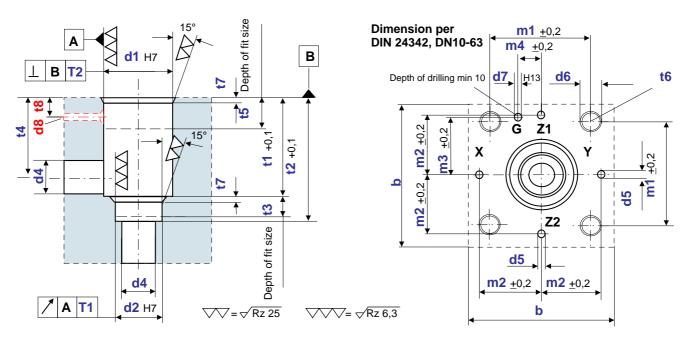
For more information please see catalogue DE2.4.13



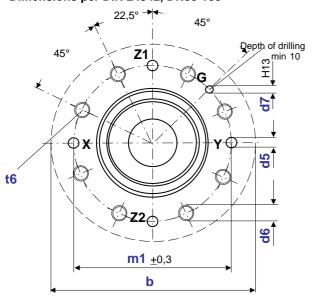


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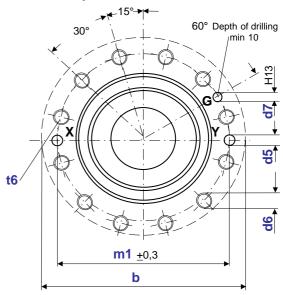
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Dimensions per DIN 24342, DN80-100



Dimensions per DIN 24342, DN125-250



DN	b	d1	d2	d4	d5	d6	d7	d8	m1	m2	m3	m4	t1	t2	t3	t4	t5	t6	t7	t8	T1	T2
10	52	20	16	10	3	M5	3	-	40	19	17	12	26	35	8	20	13	10	1,5	-	0,03	0,05
16	65	32	25	16	4	M8	4	4	46	25	23	10,5	43	56	11	34	24	20	2	13	0,03	0,05
25	85	45	34	25	6	M12	6	5	58	33	29	16	58	72	12	44	30	25	2,5	15	0,03	0,05
32	102	60	45	32	8	M16	6	5	70	41	35	17	70	85	13	52	34	35	2,5	21	0,03	0,1
40	125	75	55	40	10	M20	6	6	85	50	42,5	23	87	105	15	64	42	35	3	27	0,05	0,1
50	140	90	68	50	10	M20	8	8	100	58	50	30	100	122	17	72	46	40	4	30	0,05	0,1
63	180	120	90	63	12	M30	8	8	125	75	62,5	38	130	155	20	95	62	55	4	35	0,05	0,2
80	250	145	110	80	16	M24	10	10	200	-	-	-	175	205	25	130	88	45	5	55	0,05	0,2
100	300	180	135	100	20	M30	10	10	245	-	-	-	210	245	29	155	110	55	5	-	0,05	0,2
125	360	220	180	125	20	M33	10	-	290	-	-	-	264	305	41	188	50	70	5	-	0,05	0,2
150	400	255	210	150	20	M36	10	-	330	-	-	-	310	355	41	225	55	70	5	-	0,05	0,2
200	530	355	275	200	20	M48	10	-	435	-	-	-	410	455	41	300	55	95	5	-	0,05	0,2
250	625	430	306	250	20	M48	10	-	530	-	-	-	510	555	41	375	60	95	5	-	0,05	0,2

Details of the cavities for cartridge valve 6D/A (active) please see our separate datasheets



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CARTRIDGE COVERS

These stainless steel cartridge covers are used for complete valve assemblies with Schrupp cartridge valves according to DIN 24342 and Schrupp pilot valves.

In addition to the standard types shown it is possible to produce special versions for individual applications:

Special covers for descaling valves

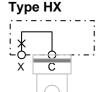
Cover with integrated functions such as position indicators, pilot combinations, special dimensions.

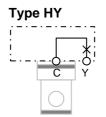
Covers for compressed air pilot valve ND6

Covers for filter

Covers with stroke limiter

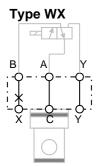
Hydraulic piloting and non-return function

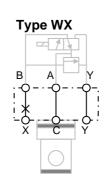




10	16	16 25		40	50	63	Size		
25	35	35	35	40	45	50	Height		
M5 x30	M8 x40	M12 x40	M16 x45	M20 x55	M20 x60	M30 x70	Fixing screws		

Pressure and directional functions





A -----

Type DX

16	25	32	Size
35	35	35	Height
M8 x40	M12 x40	M16 x45	Fixing screws

Example / Ordering Code